



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-3700-C-01
Job Sheet 178994



Part No: RBE350A94-3700-C-01

Job Qty: 36 ea

Part Name: Tube



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-3700-C-01 Rev 6 IPP Rev A 18.01.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	54 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Machining-2		
110	CNC Lathe	54 pcs	7/16/18	7/16/18	0.00	13.50	MORI SL-154		
120	QC	54 pcs	7/16/18	7/16/18	0.00	0.00	QC2 Machining-4		
130	QC	54 pcs	7/16/18	7/16/18	0.00	0.00	QC8 Machining-4		
140	QC	54 pcs	7/16/18	7/16/18	0.00	0.00	QC5 (Not required)		
150	Outsource	54 pcs	7/16/18	7/16/18			GRO002-VC	5	
160	Packaging	54 pcs	7/16/18	7/16/18	0.00	0.00	Packaging2		
170	QC	54 pcs	7/16/18	7/16/18	0.00	0.00	QC6		
180	Packaging	54 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-1		
190	QC21-SA	54 Ea	7/16/18	7/16/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FB788 FOLIO REV: AA DWG REV: 6 2-Deburr 3-Engrave T/N
Descriptions: And / or S/N number as required Using Marktronic engraver as per DWG.
150 - Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-A513-T-0.750W0.058	A513 Seamless Alloy Steel Round Tubing 0.75"dia. x 0.058" Wall	20.4120 ft (.378 ea)	90-Start up Operation	541762 570831

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-A513-T-0.750W0.058	20	26	0

Part Specifications

Specifications could not be found.
DART AEROSPACE
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PM dart.logan.david

Container No: S106307



Part: RBE350A94-3700-C-01

Job No: 178994

Serial No/Batch: S106307

Revision: 6

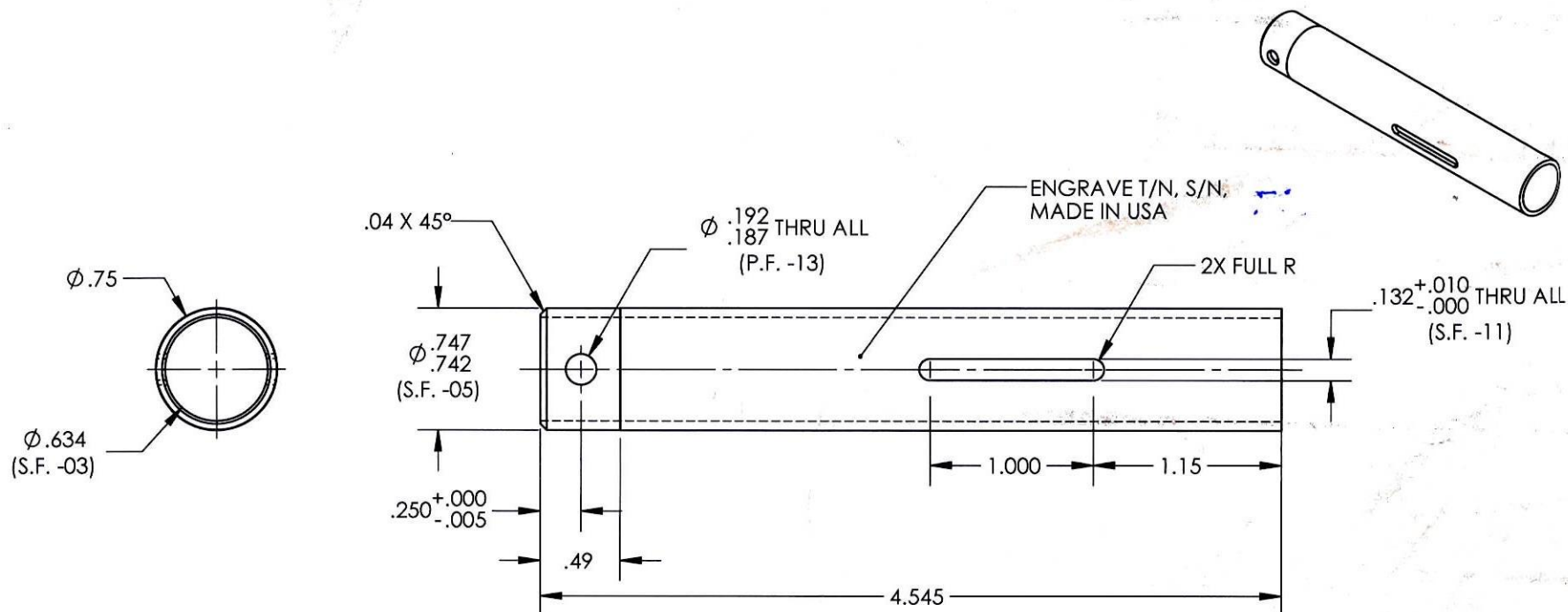
Inspector:

Exp Date:

Instructions:

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	15-0213	-01 CH'D HOLE WAS Ø.1 mm IS Ø.192 - .187.	8/14/2015	RJC	JAG
6	16-0286	-01 CH'D DIM WAS Ø.620 S.F. -03 IS Ø.634 (S.F. -03), WAS .250 IS .250 +.000/-0.005, WAS .130 THRU IS .132 +.010/-0.000 (S.F. -11), WAS Ø.192/.187 THRU IS Ø.192/.187 THRU ALL (P.F. -13), DELETED DIM Ø.750 ±.47 MIN S.F. -05, ADDED DIM Ø.747/.742 (S.F. -05), .49, 2X FULL R, ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	2/28/2017	RJC	SM



(-01)
TUBE

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE	
DWG NO. RBE350A94-3700-C-01	REV 6
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH BLACK OXIDE	.XX ± .01 ANGLES ± 5°
SPEC QMSI-6.2.2, B.O. REV D	.X ± .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 X 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	EUROCOPTER AS350/355
SCALE 1:1	DATE 8/21/2012 SHEET 3 OF 7



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040955

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040955
PO Date: 9/10/18
Due Date: 9/21/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178994	RBE350A94- 3700-C-01	Tube -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	9/21/18	36 pcs	0 pcs	36 pcs	\$3.333333330/pcs	\$120.00

36x

SEP 12 2018

[Signature]

DAS
38
9-89

Grand Total: \$120.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit
www.dartaerospace.com for further explanation.

[Signature]

Plex 9/11/18 7:46 AM dart.tsimiklis.chrisoula

**Certificat de Conformité / Certificate of Compliance**
(012477-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip**012477 - 1**

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
12-Sep-2018		Aman				040955			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)		CATG. U/M	Quantités / Quantities				
	Job # / Ref #				Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A94-3700-C-01 Rev. ✓	RBE350A94-3700-C-01 01 - BLACK OXIDE MIL-C-13924C, CLASS 1		BLACK-OXIDE CH	36 ✓	36	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual ThicknessInspecteur Qualité
Quality InspectorRéçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.